

**RTM Nagpur University-Mechanical Engineering**  
**6<sup>th</sup> Semester**  
**Automation In Production (BEME601T)**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Credits	Maximum Marks			Exam Duration (Hrs.)
		L	T	P		Continual Assessment	University Examination	Total	
		<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	<b>AUTOMATION IN PRODUCTION</b>	3		1	0	4	

Sr. No.	Course Objective The objective of this course is–
1	To develop the ability to analyze any engineering problem and apply logic for getting solution so as to develop decision making skill in current manufacturing environment
2	To get the understanding regarding how automation is used to increase production
3	To develop ability to understand latest automation in production like CNC, Robotics etc.
4	To develop understanding of various techniques like FMS,CAPP and CAD/CAM
<b>Course Outcomes</b>	
After successful completion of this course the student will be able to:	
<b>CO1</b>	Get Acquainted With Automation, Its Type's ,Strategies , Assembly Line Balancing And Its Analysis, Methods Of Work Part Transport
<b>CO2</b>	Recognize fundamentals and constructional features of N.C, CNC and D.N.C machines and prepare a CNC program for given part.
<b>CO3</b>	Get Acquainted With The Robotic Configuration, Types Of Links, Joints, Grippers, Industrial Robotics And Robot Applications.
<b>CO4</b>	Cultivate Information About Automated Material Handling Systems, Automated Storage And Retrieval System (AGVS,AS/RS) Its Analysis
<b>CO5</b>	Get Acquainted With Automated Inspection (CAPP, CAQC, CMM) And Group Technology.
<b>CO6</b>	Recognize CAD/CAM,CIM,FMS, Understand The Concepts Of Shop Floor Control

**SYLLABUS- Automation In Production (BEME601T)**

Contents	No of hours
<p><b>Unit I Automation</b> Automation -Definition, types, reasons, strategies for automating, arguments for and against automation. Production system, Difference between Mechanization and automation, USA principle, automation migration strategy, Automated Flow Lines-Methods of work part transport, Buffer storage. Analysis of flow lines and of transfer lines without storage, manual assembly lines. Line Balancing Problem, Methods of line balancing. (Largest Candidate Rule &amp; RPW only)</p>	9 Hrs
<p><b>Unit II Numerical Control Production Systems and Industrial Robotics</b> Numerical Control Production Systems- Basic concepts, coordinate system and machine motion- Types of NC systems- Point to point, straight cut and continuous path. Machine control unit and other components, .NC part programming, NC words, methods of part programming, manual part programming: APT programming, Direct numerical control. Computer numerical control. Adaptive control. Applications and economics of NC.(only APT programming should be asked in theory and manual programming in practical performance) Industrial Robotics - Introduction, robot anatomy, robot control systems, accuracy and repeatability and other specifications, end effectors,. Robot applications-</p>	9Hrs
<p><b>Unit III Automated material handling &amp; storage:</b> Automated material handling &amp; storage-Conveyor systems : Automated Guided Vehicle Systems -Types: - Driverless trains, AGVS pallet trucks, AGVS unit-load carriers. Vehicle guidance &amp; Routing, Traffic control &amp; safety, System management, Analysis of AGVS systems, AGVS applications. Automated Storage &amp; Retrieval System -Types :- Unit load AS/RS , mini load AS/I{S , man on board AS/RS , automated item retrieval system, deep lane AS/RS -Basic components &amp; special features of AS/RS , Carousel storage systems , Work in process storage, (quantitative analysis is expected for AGVS,AS/RS and Carousel storage systems).</p>	9Hrs
<p><b>Unit IV Automated inspection &amp; Group technology:</b> Automated inspection methods -100% automated inspection, off-line &amp; on -line inspection, distributed inspection &amp; final inspection; coordinate. measuring Machine Construction, operation &amp; benefits, Machine vision image acquisition &amp; digitization, image processing &amp; analysis, interpretation and applications; Group Technology: Part families, parts classification &amp; coding, Opitz classification systems production. production. Flow analysis; Machine cell design -composite pat concept, types of cell design, benefits of group technology.</p>	9Hrs

<b>Unit V</b> <b>Computer aided manufacturing</b> - Manufacturing planning, manufacturing control; Computer integrated manufacturing. <b>Flexible manufacturing systems</b> - Components, Types of systems, FMS layout configuration computer functions, data files, system reports, FMS benefits. <b>Computer aided process planning</b> - Retrieval CAPP systems, generative CAPP systems, benefits of CAPP. <b>Introduction to PLC Programming</b> , Types of PLC Languages, Ladder Diagram Format, Ladder Relay Instructions, Ladder Relay Programming	9Hrs
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Sr. No.	List of Tutorials
01	Numerical's on Automated Flow lines
02	Line Balancing Problem (Largest Candidate Rule & RPW only)
03	APT Program on 3 different geometries
04	Numericals on AGVS,AS/RS and carousel storage System
05	Minimum Two tutorial in form of Quiz on Online platform like Moodle
06	Any other if required

**References:**

**Text Books Recommended:**

1. Automation, production System & CIMS Third edition (2007) M P, Groover PHI Prentice Hall
- 2 CAD/CAM Fifth edition (2008) Zimmers & Groover PIII Pearson Education India
3. Joffrey Boothroyd, Peter Dewhurst and Winston A. Knight, "Product Design for manufacture and Assembly", CRC Press
- 4 Deb S.R., "Robotics", Tata McGraw Hill Publications, New Delhi.
- 5 Yoram Koren, ; Robotics for Engineers;, McGraw Hill Book Co.
- 6 John W Webb and Reis, Ronald A., "Programmable Logic Controllers: Principles & Applications",Prentice Hall.
- 6.Frank Petruzella," Programmable Logic Controllers", McGraw-Hill Education; 4 edition
- 7.K. Kundra, P.N. Rao, N.K.Tiwari "Numerical Control and Computer Aided Manufacturing" ,Tata McGraw Hill
- 8.Krar, S., and Gill "CNC Technology and Programming", , A., McGraw Hill publishers

**Reference Books Recommended:**

1. Numerical Control And Computer Aided Manufacturing 13th edition (2007)Rao, N K Tiwari, T K Kundra Tata McGraw-Hill Education
- 2 Computer Control of Manufacturing Systems 2005 Koren Mcgraw Hill

**RTM Nagpur University-Mechanical Engineering**  
**6<sup>th</sup> Semester**  
**Automation In Production (BEME601P)**  
**Syllabus (Practical)**

Semester	Course Title(Subject)	Hours / Week			Credits	Maximum Marks		
		L	T	P		Continual Assessment	University Examination	Total
<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	<b>AUTOMATION IN PRODUCTION</b>	-	-	2	1	25	25	50

**Course Outcomes**

After successful completion of this course the student will be able to:

<b>CO1</b>	Recognize automation, corroborating this knowledge with case studies on automation systems. study and analyze the material handling systems, robots and GT
<b>CO2</b>	Demonstrate NC programming (manual/apt)
<b>CO3</b>	Simulate program on CNC milling/ lathe
<b>CO4</b>	Work on CNC milling/ lathe

Sr. No.	<b>Automation In Production (BEME601P)</b> <b>Syllabus (Practical)</b>
01	Practice Programming on Manual Part Program
02	Simulation on CNC lathe (at least two Complex Geometric) {May be performed in group}
03	Simulation on CNC milling (at least two Complex Geometries) {May be performed in group}
04	Performance on CNC lathe (at least two Complex Geometric) {May be performed in group}
05	Performance on CNC milling (at least two Complex Geometries) {May be performed in group}
06	Performance/ Study Practical on Robot.
07	Part Coding and Group Technology
08	Study of FMS
09	Study of Automated inspection

**Suggested References:**

1. Automation, production System & CIMS Third edition (2007) M P, Groover PHI Prentice Hall
- 2..K. Kundra, P.N. Rao, N.K.Tiwari “Numerical Control and Computer Aided Manufacturing” ,Tata McGraw Hill
3. Deb S.R., “Robotics”, Tata McGraw Hill Publications, New Delhi.

**RTM Nagpur University-Mechanical Engineering**  
**6<sup>th</sup> Semester**  
**Energy Conversion-II (BEME602T)**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Cred its	Maximum Marks			Exam Durat ion (Hrs.)
		L	T	P		Continual Assessmen t	Universit y Examina	Tota l	
<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	<b>Energy Conversion-II</b>	3	1	-	4	30	70	100	3

Sr. No.	Course Objective The objective of this course is–
1.	To give an overview of energy conversion system their type, applications, operation , testing methods
2.	To carry out thermodynamic analysis of various cycles of operation
3.	To gain basic knowledge of operation of IC Engine , gas turbine , jet propulsions, compressor , refrigeration and air conditioning system
4.	To Identify and understand the function of various components of IC Engine gas turbine , compressor, refrigeration and Air condition system.
<b>Course Outcomes</b>	
After successful completion of this course the student will be able to:	
CO1	Classify various types of I.C. Engines and explain the working of its various components and systems.
CO2	Analyze the effect of various operating variables on engine performance
CO3	Understand the working of Gas Turbine and Jet propulsion system
CO4	Analyze the vapour compression refrigeration system and psychometric process.
CO5	Understand the working of various types of compressors

**Syllabus -Energy Conversion-II (Theory), 6<sup>th</sup> Semester , Mechanical Engineering**

Contents	No of hours
<p><b>Unit I</b></p> <p>Internal Combustion Engines: Introduction, classification, components of I.C. Engines, working of two stroke and four stroke S.I. and C.I. Engines, valve and port timing diagram, Combustion in S. I. Engine, stages of combustion, ignition lag, detonation. Combustion in C. I. Engine, stages of combustion, delay period, diesel knock, abnormal combustion in S.I. and C.I. engines, detonation and knocking. Fuel injection in I. C. Engines: Fuel supply to S. I. Engine, carburetion, simple carburetor, components, operation, MPFI. Fuel supply to C. I. Engine, Fuel pump and fuel injector, Modern Ignition System for S.I. Engines, Supercharging of SI and CI engines, Introduction to Electric and Hybrid Vehicles</p>	08
<p><b>Unit II</b></p> <p>Testing of I. C. Engines:- Performance parameters, measurement of indicated, friction &amp; brake power, measurement of speed, fuel &amp; air consumption, calculation of indicated &amp; brake thermal efficiency, volumetric efficiency, relative efficiency and mechanical efficiency, percentage of excess air, Heat balance sheet, exhaust gas calorimeter, exhaust analysis, performance characteristics, factors influencing the performance of I.C. engines,</p>	07
<p><b>Unit III</b></p> <p><b>Gas Turbines</b>:-Ideal cycles isentropic and small stage efficiency, application of gas turbine pressure losses, effect of intercooling, reheat &amp; regeneration, fuel-air ratio, combustion efficiency, performance calculation, open cycle &amp; closed cycle gas turbine plants cogenerations &amp; combined power cycles , Axial Flow Turbines.</p> <p><b>Jet Propulsion</b>: Simple turbojet cycle, Tuboprop, Ramjet &amp; pulse jet, performance parameters like thrust power, propulsive power. Thermal efficiency, propulsive efficiency, overall efficiency, Chemical Rockets, types of propellants and their properties, cryogenic propellant, combustion phenomena, ignition and inhibitors. Basics of Electrical and Nuclear rockets</p>	07
<p><b>Unit IV</b></p> <p><b>Refrigeration</b>: Introduction, definition &amp; unit of refrigeration, COP ,single stage vapour compression refrigeration system, effect of subcooling and superheating on COP with P-h and T-S diagram, Vapor absorption refrigeration system (concept only), refrigerants, Ozone depletion.</p> <p><b>Air conditioning</b>: Introduction, psychometric properties, psychometric processes such as heating cooling, humidification &amp; dehumidification, Bypass factor, Split air conditioner, Inverter Air conditioner.</p>	09

**Unit V**

10

**Air Compressors:-** Introduction, classification, applications ,Positive displacement Compressors:-

**Reciprocating compressors:** - Construction and working, isothermal, polytropic & adiabatic compression process, work done with and without clearance, P-V diagram, volumetric efficiency, effect of clearance, isothermal efficiency, methods for improving isothermal efficiency, mechanical efficiency. Multistage compression.

**Rotary compressors:** Principle, operation, Roots blower , vane type , screw type , lobe type indicator diagram, work done, roots efficiency, vanes efficiency.

**Centrifugal compressor:** - Principle, operation, parts, velocity diagrams, static & total head quantities, work done by impeller, isentropic efficiency,

**Axial flow compressor:-** Principle, operation, parts, velocity diagrams, work done, degree of reaction, stage and polytropic efficiency.

**List of Tutorials- Energy Conversion-II**

- 1) Analysis of single stage reciprocating compressors.
- 2) Analysis of multistage reciprocating compressors.
- 3) Analysis of effect of undercooling and superheating on COP of VCR system.
- 4) Performance analysis of centrifugal compressor.
- 5) Performance analysis of axial flow compressor.
- 6) Numerical on Morse test.
- 7) Analysis of multi-cylinder engines.
- 8) Numerical on heat balance sheet.
- 9) Analysis of gas turbine cycle.
- 10) Analysis of Jet propulsion system.
- 11) Analysis of Air Conditioning systems.



## References- Energy Conversion-II

### **Text Books Recommended:**

1. Basic and Applied Thermodynamics, P.K. Nag, TMH publication
2. Thermal Engineering, R. K. Rajput, Laxmi publications.
3. Refrigeration and Air Conditioning, Arora and Domkundwar, Dhanpat Rai and Sons.
4. Gas Turbine & Jet Propulsion, Dubey & Khajuriya, Dhanpat Rai & Sons
5. Internal Combustion Engine –V Ganesan , Tata McGraw Hill

### **Reference Books Recommended:**

1. Thermal Engineering, Mathur & Mehtra, Jain Brothers Publications, New Delhi
2. Refrigeration & Air conditioning, Stocker & Jones, McGraw Hill Publication.
3. Elements of Gas Turbine Propulsion, Jack D. Mattingly McGraw-Hill, Inc., 1996.
4. Internal combustion engine fundamentals, by: John Heywood, pub.: McGraw- Hill .
5. N.A.Cumpsty, Jet Propulsion, Cambridge University Press, 2000

**RTM Nagpur University-Mechanical Engineering**  
**6<sup>th</sup> Semester**  
**Energy Conversion-II (BEME602P)**  
**Syllabus (Practical )**

Semester	Course Title	Hours / Week			Credits	Maximum Marks		
		L	T	P		Continual Evaluation	University Examination	Total

Sr. No.	Course Objective The objective of this course is–
1.	To provide knowledge of how energy can be converted from one form to another.
2.	Students will observe the loss in useful energy as a result of such a conversion and measure the efficiency for such conversions.
3.	To make students familiar with the design and operating characteristics of engines. →
4.	To understand the basic concept of refrigeration and air conditioning.
<b>Course Outcomes</b>	
After successful completion of this course the student will be able to:	
CO1	<b>Identify</b> different components of IC engine, type of compressor , VCR system
CO2	<b>Demonstrate</b> and <b>Determine</b> performance of I,C, engine ,compressor and VCR system
CO3	<b>Construct</b> Heat balance sheet for single/multi cylinder CI and SI engine.
CO4	<b>Apply</b> Mores Test on Multi cylinder S.I. Engine
CO5	<b>Analyze</b> the thermodynamic performance of Gas turbine
CO6	Develop an ability to optimize future engine designs for specific sets of constraints (fuel economy, performance, emissions)

Sr. No.	List of Practical
01	Performance testing of two stroke / Four stroke Multi cylinder Diesel and Petrol engine
02	Performance testing of variable compression ratio engine
03	Morse test on Multi cylinder Diesel/ Petrol engine
04	Creating heat Balance Sheet for Diesel Engine and petrol engine
05	Demonstration of fuel injection systems and ignition systems of I. C. Engines.
06	Valve Timing diagram for petrol engine
07	Performance testing of multi stage Reciprocating compressor
08	Performance testing of Centrifugal and Axial flow Compressor
09	To study open cycle constant pressure combustion gas turbine with inter cooler, regenerator and reheater.
10	Demonstration to study Psychometric Processes on mini-air conditioning tutor.
11	Performance testing of vapour compression refrigeration system
12	Performance testing of vapour absorption refrigeration system.

### References- Energy Conversion-II

#### Text Books Recommended:

1. Basic and Applied Thermodynamics, P.K. Nag, TMH publication
2. Thermal Engineering, R. K. Rajput, Laxmi publications.
3. Refrigeration and Air Conditioning, Arora and Domkundwar, Dhanpat Rai and Sons.
4. Gas Turbine & Jet Propulsion, Dubey & Khajuriya, Dhanpat Rai & Sons
5. Internal Combustion Engine –V Ganesan , Tata McGraw Hill

#### Reference Books Recommended:

1. Thermal Engineering, Mathur & Mehtra, Jain Brothers Publications, New Delhi
2. Refrigeration & Air conditioning, Stocker & Jones, McGraw Hill Publication.
3. Elements of Gas Turbine Propulsion, Jack D. Mattingly McGraw-Hill, Inc., 1996.
4. Internal combustion engine fundamentals, by: John Heywood, pub.: McGraw- Hill .
5. N.A.Cumpsty, Jet Propulsion, Cambridge University Press, 2000

**RTM Nagpur University- Mechanical Engineering**  
**6<sup>th</sup> Semester**  
**Dynamics of Machines –(BEME603T)**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Credits	Maximum Marks			Exam Duration (Hrs.)
		L	T	P		Continual Assessment	University Examination	Total	
		<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	<b>Dynamics of Machines</b>	3		1	-	04	

Sr. No.	Course Objective The objective of this course is
1.	Make students understand the concepts of dynamics of the machines, effect of dynamic forces involved in various machine components, unbalances in the system due to these forces causing vibration and vibration control techniques.
2	To introduce them with the dynamics of rotating and energy absorbing components like gyroscopes, dynamometers, brakes and flywheels
<b>Course Outcomes</b>	
After successful completion of this course the student will be able to:	
<b>CO1</b>	Comprehend the machine dynamics through basic principles to interpret their application and examine near to life problems due gyroscopic effects and determine the conditions for stability of ships, airplanes and automobile.
<b>CO2</b>	Analyze dynamic force conditions in planer linkages and cams to determine required driving torque condition (graphically/ analytically).
<b>CO3</b>	Estimate the unbalanced forces due to rotating and reciprocating masses in a mechanical system and calculate (graphically/ analytically) the balancing masses required for safe/ smooth operation of these mechanical systems.
<b>CO4</b>	Identify the requirement of flywheel, brakes, and dynamometers in a mechanical system and calculate inertia of flywheel and braking condition to be incorporated in engines and machines.
<b>CO5</b>	Recognize and interpret the concept of vibration in various mechanical systems and distinguish vibration characteristics for 1 & 2 DOF systems to evaluate the conditions for its control/ use.

**Syllabus- Dynamics of Machines(Theory, ) 6<sup>th</sup> Semester , Mechanical Engineering**

Contents	No of hours
<b>Unit I – Gyroscopic Effect:</b> Introduction, precession motion, Effect of gyroscopic couple on shaft bearings, airplane, naval ship, vehicle stability. Introduction to electronic gyroscopes and its applications in the modern automobiles.	9
<b>Unit II - Dynamic force analysis:</b> Concepts in machine element dynamics. D'Alembert principle. Application of these approaches for equilibrium of mechanisms, Static and Dynamic force analysis of planar linkages such as four bar chain and reciprocating mechanism by graphical method, Analytical method. Cam dynamics and jump-off phenomenon.	9
<b>Unit III - Balancing</b> <b>Balancing of rotating masses:</b> in one and several planes, static and dynamic balancing machines. [ Graphical and analytical treatment] <b>Balancing of reciprocating masses:</b> in single and multi-cylinder engines, inline, radial and V type. Primary and secondary balancing analysis. Concept of direct and reverse crank. [ Graphical and analytical treatment]	9
<b>Unit IV- Brakes and Dynamometer</b> – Types of brakes, block brake, band brake, internal expanding brake and effect of braking on vehicle, types of dynamometer, absorption and transmission dynamometer, chassis dynamometer, eddy current dynamometer. [ Analytical treatment for Brakes] <b>Flywheel</b> - Turning moment Vs crank angle diagram for single- cylinder and multiple-cylinder engines, flywheel application in punching machines. [ Analytical treatment]	9
<b>Unit V - Vibration Analysis:</b> Types of vibration, degree of freedom, method of vibration analysis of un-damped and damped free & forced vibration system. Types of damping, Logarithmic decrement, magnification factor, vibration isolation and transmissibility. Whirling of shaft and critical speed of rotors. Torsional oscillation of two-disc and three disc rotors, torsional vibration of a geared system.	9

Sr. No.	<b>List of Tutorials - Dynamics of Machines, 6<sup>th</sup> Semester , Mechanical Engineering</b>
01	Problems on airplanes, ships and other vehicles stabilization
02	Problems on cam dynamics
03	Problems on static and dynamic balancing of rotating masses
04	Problems on firing order in multi cylinder and its effect on balancing of engines
05	Problems on different types of brakes and flywheels
06	Problems on free, damped and undamped vibrations. One problem each on forced vibrations and torsional vibrations.

**Assignments** (Optional-To be decided by individual faculty):

1. Preparations of computer algorithm using analytical method for dynamic force analysis using MS excel spread sheets.
2. Study and analysis of brakes used in various Motorcycle models available in Indian market at least four models of equal engine cc.
3. Study and analysis of shock absorbers used in various Motorcycle models available in Indian market at least four models of equal engine cc.

**References:**

**Text Books Recommended:**

1. Theory of Machines, Rattan S. S, Tata McGraw Hill Publishing Co. Ltd., New Delhi.
2. Mechanism & Machine Theory, A.G. Ambekar, PHI Publication.
4. Mechanical Vibrations, V. P. Singh, Dhanpatrai & Co.

**Reference Books Recommended:**

1. Theory of Mechanisms and Machines, Ghosh A. and Mallick A.K., Affiliated EastWest Press Pvt. Ltd., New Delhi, 1988.
2. Theory of Machines and Mechanisms, Shigley J.E. and Uicker J.J., McGraw-Hill, Inc., 1995.
3. Mechanism and Machine Theory, Rao J.S. and Dukkupati R.V., Wiley-Eastern Limited, New Delhi, 1992
4. "Theory of Machines, Sadhu Singh, Pearson Education.
5. "Mechanical Vibrations", S. S. Rao, Addison-Wesley Longman

**RTM Nagpur University- Mechanical Engineering**  
**6<sup>th</sup> Semester**  
**Dynamics of Machines –(BEME603P)**  
**Syllabus (Practical)**

Semester	Course Title(Subject)	Hours / Week			Credits	Maximum Marks		
		L	T	P		Continual Assessment	University Examination	Total
<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	<b>Dynamics of Machine</b>	-	-	2	1	25	25	50

**Course Outcomes**

After successful completion of this course the student will be able to:

<b>CO1</b>	Demonstrate the concept of gyroscopic effect through the working model.
<b>CO2</b>	Analyze the performance of mechanisms and Perform dynamic force analysis of linkages and cams.
<b>CO3</b>	Demonstrate record and interpret data of vibration characteristics of mechanical vibratory systems.
<b>CO4</b>	Perform analysis of brakes, dynamometers and flywheels.
<b>CO5</b>	Identify the importance of safety, team work and effective communication for conduction of activity.

<b>Syllabus- Dynamics of Machines (Practical ) 6<sup>th</sup> Semester , Mechanical Engineering</b>	
<b>Sr. No.</b>	<b>List of Practical (Have to perform at least eight practical's)</b>
01	Dynamic balancing of rotating masses (study of wheel balancing machine along with performance by visiting any automobile workshop).
02	Determination of jump speed of a cam follower mechanism
03	Critical speed of shafts.
04	Performance characteristics of Gyroscope.
05	Determination of natural frequency of Free longitudinal vibration of single DOF system
06	Torsional vibration of single and two rotor system.
07	Dynamic force analysis of four bar mechanisms OR Dynamic force analysis of slider crank mechanism.
08	Performance analysis of quick return motion mechanism in a machine tool in college workshop
09	Performance on flywheel of an engine in IC engine laboratory.
10	Performance of dynamometer in IC engine lab
11	Determination of braking efficiency of two wheeled vehicle

**References:**

**Text Books Recommended:**

1. Theory of Machines, Rattan S. S, Tata McGraw Hill Publishing Co. Ltd., New Delhi.
2. Mechanism & Machine Theory, A.G. Ambekar, PHI Publication.
4. Mechanical Vibrations, V. P. Singh, Dhanpatrai & Co.

**Reference Books Recommended:**

1. Theory of Mechanisms and Machines, Ghosh A. and Mallick A.K., Affiliated EastWest Press Pvt. Ltd., New Delhi, 1988.
2. Theory of Machines and Mechanisms, Shigley J.E. and Uicker J.J., McGraw-Hill, Inc., 1995.
3. Mechanism and Machine Theory, Rao J.S. and Dukkupati R.V., Wiley-Eastern Limited, New Delhi, 1992
4. "Theory of Machines, Sadhu Singh, Pearson Education.
5. "Mechanical Vibrations", S. S. Rao, Addison-Wesley Longman



**RTM Nagpur University-Mechanical Engineering**  
**6<sup>th</sup> Semester (Elective- I)**  
**Mechanical Vibrations-(BEME604T)**  
**Syllabus**

Semester	Course Title (Subject)	Hours / Week			Cr edi ts	Maximum Marks			Exam Durati on (Hrs.)
		L	T	P		Contin ual Assess	Unive rsity Exam	Total	
<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	<b>Elective -I Mechanical Vibrations</b>	3	1	0	4	30	70	100	3

Sr. No.	Course Objective The objective of this course is–
1	To understand and analyse vibrations in various mechanical systems and using mathematical treatment design vibration isolators and methods of vibration reduction.
<b>Course Outcomes</b>	
After successful completion of this course the student will be able to:	
<b>CO1</b>	Establish mathematical model and determine natural frequencies of single and two DOF systems
<b>CO2</b>	Apply different methods to design vibration absorbers.
<b>CO3</b>	Understand vibrations in multi degree of freedom system and able to prepare vibration models
<b>CO4</b>	Analyse vibrations in continuous systems
<b>CO5</b>	Use finite element method in vibration analysis.
<b>CO6</b>	To measure and analyse vibrations using vibration monitoring devices

<b>Syllabus- Mechanical Vibrations, 6<sup>th</sup> Semester , Mechanical Engineering</b>	
<b>Contents</b>	<b>No of hours</b>
<b>Unit I</b> - Free & forced vibration, undamped and damped single degree of freedom systems subjected to harmonic and other periodic excitations. Convolution integral and response to arbitrary excitation. Vibration isolation and transmissibility. Solution using laplace transforms, Runge kutta method, structured damping, estimation of natural frequency for single and two degree of freedom.	8
<b>Unit II</b> - Energy method applied to multi degree freedom system. Lagranges equation. Transient response of one degree-of-freedom systems. Generalized formulation of mass, damping and stiffness matrix and its numerical solutions. Vibration absorber, Influence Coefficients and flexibility matrix of bending vibration of beam and multi-disc rotor. Mode shapes and orthogonality principle, Steady-state response to harmonic excitation.	8
<b>Unit III</b> – Numerical techniques for Multi degree of freedom systems. Matrix iteration method. Holzer’s method for torsional vibration. Dunkleleys method for critical speed determination of multi disc rotor. Rayleigh Ritz, Stodola method for determination of all the natural frequencies and mode shapes. Modal matrix and expansion theorem. Free and forced response by modal analysis.	8
<b>Unit IV</b> - Vibration of continuous system, Vibration of elastic bars. Axial vibration of rod, bending vibration of beam and torsional vibration of shaft. Hamiltons principle and derivation of equation of motion, Rayleigh quotient. Modal co-ordinates and modal forces. Free and forced response through modal analysis. Introduction to Finite Element Method in vibration of continuous system.	8
<b>Unit V</b> - Vibration pickup, seismometers, accelerometer, proximity probe spectrum analyzer, FFT & DFT (DiscreteFT), vibration measurement, digital vibration measurement, philosophy of vibration condition monitoring	6

<b>Sr. No.</b>	<b>List of Tutorials</b>
01	Problems on determination of natural frequency of 2 DOF system and transmissibility
02	Problems on design of vibration isolators
03	Problems on determination of critical speeds
04	Problems on response through modal analysis
05	Problems mode shape computation for simple rod and beam problem.

**References:****Text Books:**

1. Mechanical Vibration, V. P. Singh, Dhanpatrai & Co.
2. Mechanical Vibrations, J. S. Rao, New Age publishers.
3. Mechanical Vibration, Shrikant Bhawe, Pearson publications.
4. Theory of Vibration, W.T. Thomson, CBS.
5. Mechanical Vibration, Debabrata Nag, Wiley.

**Reference Books Recommended:**

1. Mechanical Vibrations, S.S. Rao, Pearson.
2. Advanced Theory of Vibration, J.S. Rao, New Age International.
3. Vibration Condition Monitoring of Machines, J. S. Rao, Narosa publications.
4. Random Vibration in Mechanical Systems, Crandall & Mark, Academic press.
5. Mechanical Vibration, William J. Palm, John Wiley.

**RTM Nagpur University- Mechanical Engineering**  
**6<sup>th</sup> Semester-Elective-I**  
**Synthesis of Mechanisms –(BEME604T)**  
**Syllabus**

Semester	Course Title (Subject)	Hours / Week			Credits	Maximum Marks			Exam Duration (Hrs.)
		L	T	P		Continual Assessment	Univ Exam	Total	
<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	<b>Elective -I Synthesis of Mechanisms</b>	3	1	-	04	30	70	100	3

Sr. No.	Course Objective The objective of this course is
1	To enrich the students with different methods of contriving the mechanisms depending on the needs of input output motion, positions of points and the applications by applying their intuition.
<b>Course Outcomes</b>	
After successful completion of this course the student will be able to:	
<b>CO1</b>	Critically analyze the existing machines and mechanisms
<b>CO2</b>	Synthesize mechanisms quickly using graphical technique
<b>CO3</b>	Synthesize mechanisms using analytical technique and prepare computer algorithms.
<b>CO4</b>	Synthesize mechanisms using coupler curves as per the motion requirement
<b>CO5</b>	Understand spatial mechanisms and apply it for design of robotic manipulators

<b>Syllabus- Synthesis of Mechanisms (Elective I), 6<sup>th</sup> Semester , Mechanical Engineering</b>	
<b>Contents</b>	<b>No of hours</b>
<b>Unit I – Introduction</b> Types of mechanism, kinematics synthesis, science of relative motion, tasks of kinematic synthesis. Function generation, Path generation & Motion generation problem with practical applications. Concept of Transmission angle, limiting conditions, toggle position, circuit and branches in linkages. Degree of Freedom, Class-I, Class-II Chain. Harding’s notations, Grashof criterion, Grubler’s criterion, .	9
<b>Unit II – Graphical Synthesis</b> Co-ordination of input-output link motion, relative pole technique, inversion technique, overlay technique, graphical synthesis of Quick-Return Mechanism for optimum transmission angle. Introduction to path generation problem , synthesis for path generation, with & without prescribed timing using graphical method, Kinematic Synthesis of planar mechanisms, accuracy (precision) points, Chebyshev spacing, types of errors,	9
<b>Unit III – Analytical synthesis</b> Synthesis of four-bar mechanisms. Freudenstein’s equation, synthesis for three, four and five accuracy points. Introduction to computer aided analysis and design of mechanism using computer programming.	9
<b>Unit IV – Coupler curves</b> Equations of coupler curve, Robert-Chebyshev theorem, double points and symmetry.	9
<b>Unit V - Spatial Mechanisms and Robotics</b> Introduction, mobility, describing spatial motions, Kinematic analysis and synthesis of spatial mechanisms, Kinematics of robotic manipulators	9

Tutorials: Based on above syllabus units

**References:**

**Text Books Recommended:**

1. Theory of Machines and Mechanisms, J. E. Shigley and J. J. Uicker, McGraw-Hill.
2. Design of Machinery: An Introduction to the Synthesis and Analysis of Mechanisms and Machines, Robert L.Norton, Tata McGraw Hill.

**Reference Books Recommended:**

1. Advanced Mechanism Design–Analysis and Synthesis - Vol. I and II, A.G.Erdman and G.N. Sandor, Prentice – Hall.
2. Kinematics and Mechanism Design, C.H. Suh and C.W. Radcliffe, John Wiley & Sons.
3. Kinematics and Linkage Design, Hall, A.S., Balt Publishers.
4. Kinematic Synthesis of Linkages, R.S. Hartenberg and J. Denavit, McGraw Hill.
5. Kinematics and Dynamics of Machinery, R L Norton, McGraw Hill.
6. Mechanism synthesis and analysis, A. H. Soni, McGraw Hill

**RTM Nagpur University-Mechanical Engineering**  
**6<sup>th</sup> Sem-(Elective-I)**  
**Operation Research( BEME604T)**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Credits	Maximum Marks			Exam Duration (Hrs.)
		L	T	P		Continual Assessment	University Examination	Total	
<b>B.Tech . 6<sup>th</sup> Sem Mechanical</b>	<b>Operation Research (Elective-I)</b>	03	0	0	03	30	70	100	03

Sr. No.	Course Objective The objective of this course is–
1	To study the various OR tools,
2	Study to apply appropriate model to the given situation.
3	Formulate the problem.
4	Solve and analyze the problem
<b>Course Outcomes</b>	
After successful completion of this course the student will be able to:	
<b>CO1</b>	Recognize the importance and value of Operations Research and mathematical modeling in solving practical problems in industry
<b>CO2</b>	convert given situation to mathematical form and determine optimal settings.
<b>CO3</b>	understand Operations Research models and apply them to real-life problems;
<b>CO4</b>	manage projects for minimum total cost and smooth level of resources.
<b>CO5</b>	make decisions related to age of replacement of equipment
<b>CO6</b>	develop simulation of real life system to analyze and optimize system concerned.

## Syllabus -Operation Research( BEME604T)-6<sup>th</sup> Sem-(Elective-I)

Contents	No of hours
<b>Unit I</b> Introduction to OR & Basic OR Models, Definition Characteristics and limitations of OR. Linear programming: Introduction, Linear programming formulation, solutions of LPP by graphical methods and simplex method. formulation of Dual of LPP.	08 Hrs
<b>Unit II</b> Formulation of transportation model, Basic feasible solution using different methods (North-West corner, Least Cost, Vogel's Approximation Method) Optimality Methods, Unbalanced transportation problem, Variants in Transportation Problems.  Formulation of the Assignment problem, unbalanced assignment problem, typical assignment & travelling salesman problem	08 Hrs
<b>Unit III</b> Replacement Models- Concept of equivalence, Interest Rate, Present worth, economic evaluations of Alternatives, Group replacement models.  Inventory Control Models- Introduction and inventory management concepts, Economic Order Quantity model (EOQ), Economic Production Quantity model (EPQ), model for purchase allowing for shortages, ABC analysis.	08 Hrs
<b>Unit IV</b> Drawing of Network, CPM & PERT, probability of completion of project, Cost Analysis of Project, and Concept of Crashing. Allocation & updating of Network.	08 Hrs
<b>Unit V</b> Sequencing Model – Introduction, Sequencing Model: n job two machines problem, n job 3 machines problem, 2 jobs m machine problem. Simulations – Concept, applications in waiting line situations, inventory and network.  Queuing models – Poisson arrivals and Exponential service times – Single channel models (MM1) and Multi channel models. (No derivation expected)	08Hrs

**References:**

**Text Books Recommended:**

1. 1. Operation Research, Heera & Gupta, S Chand Publications
2. Operation Research, JK Sharma, Mc Millian Publications

**Reference Books Recommended:**

1. Operation Research, Hamdy Taha, Prentice Hall
2. Operation Research, Liberman, McGraw Hill Publications
3. Operation Research , S D Sharma, Kedarnath Ramnath & Co.
4. Operations Research , Pannerselvam: Prentice Hall of India 2010



**RTM Nagpur University-Mechanical Engineering**  
**6<sup>th</sup> Sem- (Elective-I)**  
**Production Planning and Control-(BEME604T)**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Credits	Maximum Marks			Exam Duration (Hrs.)
		L	T	P		Continual Assessment	University Examination	Total	
B.Tech 6 <sup>th</sup> Sem Mechanical	Production Planning and Control (Elective-I)								
		3	0	0	3	30	70	100	3 hrs

Sr. No.	Course Objective The objective of this course is–
1	Understand need of various functions in production planning and control for better management of manufacturing and/or service systems.
2	Use qualitative and quantitative forecasting techniques for short, medium, and long range forecasting.
3	Develop material requirements plans (MRP) as part of resource requirements planning systems.
4	Develop capacity requirements plans as part of resource requirements planning systems.
<b>Course Outcomes</b>	
After successful completion of this course the student will be able to:	
CO1	Understand need of various functions in production planning and control for better management of manufacturing and/or service systems.
CO2	Use qualitative and quantitative forecasting techniques for short, medium, and long range forecasting.
CO3	Develop material requirements plans (MRP) as part of resource requirements planning systems.
CO4	Use heuristic decision rules to make lot-sizing decisions.
CO5	Develop capacity requirements plans as part of resource requirements planning systems.
CO6	Develop quantitative models to manage independent demand inventory systems.

<b>SYLLABUS -Production Planning and Control -(Elective-I)-6<sup>TH</sup> Sem</b>	
<b>Contents</b>	<b>No of hours</b>
<b>Unit I</b> Production Planning : Introduction, Production Planning and Production Control, Functions and Objectives of PPC, Production procedure, Information requirement of PPC, Manufacturing Methods and PPC, Product Life Cycle, Product design.	8
<b>Unit II</b> Demand Forecasting : Forecasting and Prediction, Long-term and short-term forecasting, Time series analysis, least square method, exponential smoothing method, Moving Average forecasting.	7
<b>Unit III</b> Capacity And Process Planning : Introduction, Measurement and measures of capacity, factors influencing effective capacity, factors favouring over capacity and under capacity, aggregate planning, linear programming approach to aggregate planning, Master Production Schedule, Process Planning –Machine, Manpower Planning, line balancing.	8
<b>Unit IV</b> Inventory Control : Introduction, Types of inventories, reasons for keeping inventories, inventory control, benefits of inventory control, cost associated with inventory, inventory cost relationships, safety stock, inventory models, deterministic models. Material Requirement planning (MRP) : Stochastic models, inventory control system. Introduction, Objectives of MRP, MRP-I System, MRP-II system, Lot sizing consideration	8
<b>Unit V</b> Production Control : Introduction, loading, sequencing, priority sequencing, scheduling, dispatching and progressing.	7

<b>Sr. No.</b>	<b>List of Tutorials</b>
01	Tutorial on production processes, manufacturing method, product life cycle
02	Long term and short term for casting, time series analysis
03	Measurements and measures of capacity
04	Inventory control, types of inventory
05	MRP1 AND MRP2
06	Loading, sequencing, dispatching

**References:****Text Books Recommended:**

1. Martand Telsang, "Industrial Engineering and Production Management", S. Chand, New Delhi (2009)
2. Buffa, "Modern Production operations Management", Wiley Eastern, New York (1999)
3. Panneer Selvan R, "Production and Operations Management", Prentice Hall India, New Delhi (2002)

**RTM Nagpur University-Mechanical Engineering**  
**6<sup>th</sup> Sem (Elective- 1)**  
**Convective Heat Transfer-(BEME604T)**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Credits	Maximum Marks			Exam Duration (Hrs.)
		L	T	P		Continual Assessment	University Examination	Total	

Sr. No.	Course Objective
	<b>The objective of this course is–</b>
1	Learn the various aspects of convective heat transfer and laws associated with it
2	Apply their knowledge of basic heat transfer for a detailed analysis of forced and free convection
3	Solve real-life problems related to heat transfer.
4	Design of heat transfer equipment for industrial application
<b>Course Outcomes</b>	
After successful completion of this course the student will be able to:	
<b>CO1</b>	Explain the fundamental and advanced principles of forced and natural convection heat transfer processes.
<b>CO2</b>	Apply the principles of natural convective to estimate the heat dissipation from external flow devices.
<b>CO3</b>	Solve the problem of internal flow natural convection.
<b>CO4</b>	Relate to the current challenges and opportunities in the field of turbulent convective heat transfer.
<b>CO5</b>	Formulate and solve problems related to external wall flows and convection heat transfer.

<b>SYLLABUS- Convective Heat Transfer</b>	
Contents	No of hours
<p><b>Unit I :</b> Fundamental equations, Dimensionless numbers, Flows with variable physical properties: heat transfer in a laminar Couette, Flows with dissipation, cooling of a sphere by a gas flow.</p> <p>Laminar Fully Developed Forced Convection in Ducts: Hydrodynamics, Heat transfer in a parallel-plate channel with uniform wall heat, Flow in a plane channel insulated on one side and heated at the uniform temperature on the opposite side. Protection of a wall by a film of insulating material, cooling of a moving sheet.</p>	10
<p><b>Unit II : External Natural Convection:</b> Introduction, Boussinesq model, Dimensionless numbers Scale analysis, Natural convection near a vertical wall, Integral method for natural convection, Correlations for external natural convection, Mixed convection.</p>	9
<p><b>Unit III : Internal Natural Convection:</b> Introduction, Scale analysis, fully developed regime in a vertical duct heated at constant temperature, Enclosure with vertical walls heated at constant temperature.</p>	9
<p><b>Unit IV : Turbulent Convection: Internal Wall Flows:</b> Introduction, Hydrodynamic stability and origin of the turbulence, Reynolds averaged Navier-Stokes equations, Wall turbulence scaling, Eddy viscosity-based one point closures, Empirical correlations, Exact relations for a fully developed turbulent channel flow</p>	9
<p><b>Unit V Turbulent Convection: External Wall Flows:</b> Introduction, Transition to turbulence in a flat plate boundary layer Equations governing turbulent boundary layers, Scales in a turbulent boundary layer Velocity and temperature distributions, Integral equations, Analogies Integral formulation of boundary layers over an isothermal flat plate.</p>	8

**References:**

**Text Books Recommended:**

1. Convective Heat Transfer: Solved problems by Michel Favre-Marinet and Sedat Tardu; John Wiley & Sons, Inc.
2. Convective Heat and Mass Transfer by W. M. Kays and M. E. Crawford; McGraw Hill.
3. Convective Heat Transfer by Adrian Bejan; John Wiley and Sons.

**Reference Books Recommended:**

1. Introduction to Convective Heat Transfer Analysis by Patrick H. Oosthuizen and David Naylor.
2. Yunus A. Cengel, Heat Transfer A Practical Approach – Tata McGraw Hill - Second Edition 2014.
3. Frank P. Incropera and David P. Dewitt, Fundamentals of Heat and Mass Transfer, John Wiley & Sons, Seventh Edition, 2011.

**RTM Nagpur University-Mechanical Engineering**  
**6<sup>th</sup> Sem (Elective- 1)**  
**Power Plant Engineering-(BEME604T)**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Cr edi ts	Maximum Marks			Exam Durati on (Hrs.)
		L	T	P		Contin ual Assess	Unive rsity Exam	Total	
<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	<b>Power Plant Engineering (Elective I)</b>	3	-	0	03	30	70	100	3

Sr. No.	Course Objective The objective of this course is–
1	To study the basics of power generation systems for different types of power plants(Conventional and Non-Conventional)
2	To estimate the performance of the plants based on cost /KW generation, maintenance etc
3	To study the combined operation of different power plants.
4	To study the environmental impact for all types of power generation
<b>Course Outcomes</b>	
After successful completion of this course the student will be able to:	
<b>CO1</b>	Student will able to understand the components, fuel and its associated terminologies and complete working of steam power plant .Also will be able to learn about advantages, drawbacks and environmental impact .
<b>CO2</b>	Students will get acquainted with working of Gas Turbine power plant and Diesel electric power plant, their comparison with other power plants and also Introduce to captive power plant.
<b>CO3</b>	Student will be able to understand the complete working of hydroelectric power plant ,its advantages and comparison with other power plants.
<b>CO4</b>	Student will be able to understand the importance of Nuclear power generation in India, working of various nuclear reactors and complete working of nuclear power plant, waste disposal and its impact on environment and also its comparison with other power plants.
<b>CO5</b>	Student will be able to understand the concept of combined power plant and gets acquainted with the emerging power generation technologies. Also will able to undertake the power load analysis and economic analysis of power generation system.

**SYLLABUS - Power Plant Engineering**

Contents	No of hours
<p>Unit I</p> <p>Steam power plant: Introduction to steam power plant and power plant layout, components, functions, plant efficiencies.</p> <p>Fuel and its characteristics, handling, storage, preparation and firing methods. Ash and dust collection and handling.</p> <p>Steam Generators: Classification, construction and working</p> <p>Details of different accessories like air pre heaters ,economizers, super heaters, details of various systems like draught system, feed water treatment system ,condensers, cooling tower and its classification, electrostatic precipitator, fabric filter and bag houses, advantages , disadvantages ,waste disposal, Effect on Environment .</p>	10
<p>Unit II</p> <p>Gas Turbine power plant : Introduction, power plant layouts, open cycle, closed cycle power plants, various components and systems, methods to improve efficiency—intercooling, reheating and regeneration and their combination.</p> <p>Diesel electric power plant: introduction, layout, type of diesel engines, different components and systems, super charging of diesel engine, performance, comparison with other power plants. Introduction to captive power plant.</p>	09
<p>Unit III</p> <p>Hydroelectric power plant: Hydrology: - Rainfall runoff, hydrograph, flow duration curve, mass curve.</p> <p>Site selection, classification of hydroelectric power plant, layout, details of different components, selection of prime movers, governing of hydro turbine, advantages and comparison with other power plants.</p>	09
<p>Unit IV</p> <p>Nuclear Power Plant:- Introduction to nuclear Engineering, Global scenario, Need of nuclear power in developing countries like India ,terminologies like atomic nuclei, atomic number ,mass number ,binding energy and energy release, types of nuclear reaction and its initiation, fission, fission chain reaction, components of nuclear reactors and its material.</p> <p>Nuclear reactor and its classification in detail. Site selection for location of nuclear power station, present &amp; proposed nuclear plants in India, Nuclear waste disposal and its effect on environment, comparison with other power plants.</p>	09

Unit V Combined operation of different power plants : Binary cycle, Combined operation of different plants and their analysis ,advantages, Cogeneration, Trigeration Emerging Technologies: MHD power generation, Fuel cell, Solar thermal power plant, Photovoltaic power generation, Geothermal power plant, Wind power plant, Tidal power plant Economics of Power Generation: Load curves, different terms and definitions, peak load, effect of fluctuating loads on power plant design and operation.	09
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Sr. No.	List of Tutorials
01	Basic component of steam power plant and modified steam power cycle
02	Steam generators and their component
03	Layout of hydro power plant and site selection
04	Nuclear reactor and nuclear waste disposal
05	Combined power plant and their advantages
06	Economics of power plant and different terms associated with it

<p><b>References:</b></p> <p><b>Text Books Recommended:</b></p> <ol style="list-style-type: none"> <li>1. Power Plant Engineering, P. K. Nag, Tata McGraw Hill publication.</li> <li>2. Power Plant Engineering, Domkundwar, Dhanpat Rai &amp; Sons.</li> <li>3. P. C. Sharma, Power Plant Engineering, Pub S. K. Kataria &amp; Sons</li> <li>4. Rajput R.K., <i>A Textbook of Power Plant Engineering</i>, Laxmi Publication</li> </ol> <p><b>Reference Books Recommended:</b></p> <ol style="list-style-type: none"> <li>1. Power Plant Technology, M. M. EI-Wakil, McGraw Hill publication</li> <li>2. Power Plant Engineering, S.Gautam, Vikas Publication Pvt. Ltd</li> </ol>
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**RTM Nagpur University- Mechanical Engineering**  
**6<sup>th</sup> Semester-Elective-II**  
**Tribology –(BEME605T)**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Cr edi ts	Maximum Marks			Exam Durati on (Hrs.)
		L	T	P		Continu al Assessm ent	Univer sity Exami nation	Total	
<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	<b>Elective-II Tribology</b>	3	1	--	4	30	70	100	3

Sr. No.	Course Objective The objective of this course is–
1	Students should understand the concepts of friction, wear and the methods of avoiding them through proper lubrication and bearing design.
<b>Course Outcomes</b>	
After successful completion of this course the student will be able to:	
<b>CO1</b>	Select materials and lubricants to suggest a tribological solution to a particular situation.
<b>CO2</b>	Understand the concept of thermal equilibrium and heat balance
<b>CO3</b>	Apply the basic knowledge to design simple journal bearings
<b>CO4</b>	Design thrust and step bearings
<b>CO5</b>	Design and selection of antifriction bearings
<b>CO6</b>	Understand friction and effects as wear, wear mechanisms, wear resistant materials

**Syllabus- Tribology, (Elective II) , 6<sup>th</sup> Semester , Mechanical Engineering**

<b>Contents</b>	<b>No of hours</b>
<b>Unit I - Lubrication:</b> Introduction, properties and testing of lubricants, viscosity, effect of temperature and pressure on viscosity, basic equations, generalized Reynold's equation, energy equation of state. Wear: wear of metals, classification of wear, mechanisms of wear, quantitative laws of wear, wear resistant materials. Friction: Friction of metals, friction theories, surface contaminants, frictional heating.	9
<b>Unit II-</b> Idealized hydrodynamic bearings, plane slider bearings, slider bearing with pivoted shoes, step bearings, idealized journal bearings, finite bearings, electrical analogy method, analytical solution, numerical solutions, oil flow and thermal equilibrium, circumferential and axial flow, heat balance.	9
<b>Unit III –</b> Bearing design, practical considerations, design of journal bearings, squeeze film bearings, parallel surface bearing, step bearings, hydrodynamic instability, stiffness and damping coefficients, stability.	9
<b>Unit IV -</b> Externally pressurized oil bearings, circular step bearings, rectangular thrust bearings, opposed pad bearings, multi races bearings, gas lubricated bearings, governing equations, infinitely long plane slider bearings, infinitely long journal bearings, finite journal bearings, externally pressurized gas bearings, porous gas bearings, elasto-hydrodynamic lubrication, dimensionless parameters, film thickness equations.	9
<b>Unit V –</b> Ball bearings, deep groove radial bearings, angular contact bearings, thrust ball bearings, surface roughness on hydrodynamic bearings and elasto-hydrodynamic line contacts, derivation of average Reynolds equation for partially lubricated surface, effect of surface roughness on journal bearings.	9

**LIST OF TUTORIALS:** Tutorials based on above syllabus.

**References:****Text Books:**

1. Principles in Tribology, Edited by J. Halling, 1975
2. Hydrostatic Lubrication, Bassani R. and Piccigallo B., Elsevier Publication.
3. Bernard J. Hamrock, "Fundamentals of Fluid Film Lubrication", McGraw Hill Publication
4. Tribology in Machine Design, Stolarski T.A., Butterworth Heinemann, Oxford

**Reference Books Recommended:**

1. S.K. Basu, B. B. Ahuja, S. N. Sengupta , "Fundamentals of Tribology", EEE, PHI Pvt. Publications Ltd.
2. A. Cameron, "Basic Lubrication Theory", Ellis Horwood Ltd, 1981.
3. Friction and Lubrication of Solids, Bowden F.P. and Tobor D., Clarendon Press, Oxford.
4. An Introductory Guide to Industrial Tribology, Denis Summers, Smith J., Mechanical Engineering Publication, London.
5. Handbook of Tribology, Bharat Bhushan & Gupta B.K., McGraw Hill.

**RTM Nagpur University- Mechanical Engineering**  
**6<sup>th</sup> Semester-Elective-II**  
**Tool Design –(BEME605T)**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Credits	Maximum Marks			Exam Duration (Hrs.)
		L	T	P		Continual Assessment	University Examination	Total	
<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	Tool Design (Elective-II )	3	-	--	3	30	70	100	3

Sr. No.	Course Objective The objective of this course is–
1	To impart knowledge of design and selection of tools used various manufacturing processes like single point cutting tools, multipoint cutting tool, press working cutting operation die-punch, press working forming operation die-punch, forgings process tools, jigs and fixtures.
<b>Course Outcomes</b>	
After the successful completion of this course the students are able to:	
<b>CO1</b>	Design single point and multi-point cutting tools.
<b>CO2</b>	Design various press working cutting operation dies for given sheet metal parts, also will be able to suggest heat treatment cycle for these dies.
<b>CO3</b>	Understand terminologies and design considerations related to press working bending, forming and drawing dies.
<b>CO4</b>	Explain and classify various forging dies and design machine forging dies.
<b>CO5</b>	Design simple blow and injection molds for plastic parts.

**Syllabus - Tool Design (Elective II), 6<sup>th</sup> Sem, Mechanical Engineering**

<b>Contents</b>	<b>No of hours</b>
<b>Unit-I: Design of single point and multi-point cutting tools</b> <b>Design of single Point Cutting Tool:</b> Form tools- Introduction, Types, design of form tools. <b>Design of multipoint cutting tools:</b> Drills- Introduction, Types, Geometry, Design of drill, Milling cutters - Introduction, Types, Geometry, and Design of milling cutters.	<b>[9 Hrs.]</b>
<b>Unit-II: Design of Press working Cutting operation dies</b> <b>Press working (Cutting operation dies):</b> Introduction, Press working operations, construction and working of metal cutting dies e.g. simple die, compound die, progressive die, combination die. Design of heat treatment cycle for press tools Principle of metal cutting, press tonnage capacity, cutting forces, method of reducing cutting forces. <b>Blanking &amp; Piercing die design</b> – Simple, compound & progressive dies.	<b>[9 Hrs.]</b>
<b>Unit-III: Design of Press working forming operation dies</b> <b>Bending:</b> Bending terminology, types of bending operation, blank development, spring back and its prevention, bending force and design of bending dies. <b>Forming:</b> Introduction, types of forming dies - Solid form dies, pad type form dies, curling dies, embossing dies, coining dies and its design. <b>Drawing:</b> Metal flow in drawing operation, factors affecting metal flow, calculation of number of draws, development of blank, drawing force, blank holding force and design of various types of drawing dies i.e. single action draw die, double action draw die and inverted dies.	<b>[9 Hrs.]</b>
<b>Unit-IV: Forging die design and Design of molds :</b> Introduction, Classification of forging dies, Single impression dies, Multiple Impression dies and Forging design factors. Preliminary forging operation - fullering, edging, bending, drawing, flatterring, blacking finishing, cutoff. Die design for machine forging in closed & open die forging, materials of forging dies . <b>Mould Design:</b> Design of Simple Blow Moulds for Articles such as bottles, cans Design of simple two plate injection moulds , Mould Materials.	<b>[9 Hrs.]</b>
<b>Unit-V: Design of Jigs and Fixtures:</b> Introduction, general principles for design of jigs and fixtures, principle of location, principle for clamping, clamping devices, types of jig bushes, material and heat treatment, design of drill jig. Design of Milling Fixtures and lathe fixtures.	<b>[9 Hrs.]</b>

**References:****Text Books Recommended:**

1. Production Engineering ,P.C. Sharma, S. Chand Publication
2. Tool Design, Donaldson, Tata McGraw Hill, New Delhi
3. Jigs and Fixtures, P.H.Joshi, Tata McGraw Hill, New Delhi.

**Reference Books Recommended:**

1. Fundamentals of the Tool Design, ASTME, Prentice-Hall of India Private Ltd., New Delhi.
2. Manual of Jigs and Fixtures Design, Henrickson, Industrial Press Inc., New York.

**RTM Nagpur University- Mechanical Engineering**  
**6<sup>TH</sup> SEM-(Elective II)**  
**Advanced Manufacturing Techniques-BEME605T**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Cr edi ts	Maximum Marks			Exam Durati on (Hrs.)
		L	T	P		Contin ual Assess	Unive rsity Exam	Total	
<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	<b>Advanced Manufacturing Techniques (Elective II)</b>	3	0	0	03	30	70	100	3

Sr. No.	Course Objective The objective of this course is–
1	This course is designed to provide students with an overview of a wide variety of non-traditional machining processes for processing of engineering materials.
2	It will help students to learn principles, operations, capabilities, process parameters, economics and application of various non-traditional machining processes, various unconventional welding techniques.
3	It will help students to learn and understand the importance of non-traditional machining processes and unconventional welding techniques.
4	In all to generate interest in learning and develop the ability in students to select and apply suitable processes for an engineering product.
<b>Course Outcomes</b>	
After successful completion of this course the student will be able to:	
<b>CO1</b>	Understand and compare the different Non-Traditional machining process with their need, economics and application as well as historical development. Understand the basics of High speed grinding, Hot and Cold machining.
<b>CO2</b>	Understand the basics of Abrasive Jet Machining (AJM), Ultrasonic Machining process and Water Jet Machining.
<b>CO3</b>	Get acquainted with the Electro-Chemical Machining, Electrochemical Grinding, Electric Discharge Machining. Get acquainted with the Electron Beam, Laser Beam and Plasma Arc Machining.
<b>CO4</b>	Know the basics of unconventional welding techniques and Solid Phase welding techniques.
<b>CO5</b>	Get acquainted with the basics of advance casting processes.

<b>SYLLABUS- Advanced Manufacturing Techniques--(Elective II)</b>	
Contents	No of hours
<b>Unit I</b> Non Traditional Machining process: Need, classification & historical development. Economics & application of Non-Traditional machining processes. High speed grinding, Hot and Cold machining.	08
<b>Unit II</b> Abrasive Jet Machining (AJM): Mechanics of AJM, process parameters and machining parameters. Ultrasonic Machining process: Mechanics and process parameters. Water Jet Machining.	09
<b>Unit III</b> Electro-Chemical Machining: Electrochemistry of ECM. Electrochemical Grinding, Electric Discharge Machining. Electron Beam, Laser Beam and Plasma Arc Machining.	08
<b>Unit IV</b> Unconventional welding techniques such as Oxyacetylene pressure welding, Atomic Hydrogen welding, Stud welding. Solid Phase welding techniques such as Ultrasonic welding, Friction welding with recent development in Welding, Economics and application of Non-Traditional processes for welding.	10
<b>Unit V</b> Advance casting process: Metal mould casting, continuous casting, squeeze casting, vacuum mould casting, evaporative pattern casting, ceramic shell casting, centrifugal casting, slush casting	10

**Books Recommended:**

1. Manufacturing Science, Ghosh & Malik, East West Press.
2. Advanced Machining Processes, V.K. Jain, Allied Publishers.
3. Introduction to Micromachining, V.K. Jain, Narosa Publishers.
4. Non-Conventional Material Removal Processes, V.K. Jain, IGNOU.
5. Modern Machining Processes, Pandey, Tata McGraw Hill.
6. Textbook of Production Engineering, P.C. Sharma, S. Chand

**Reference Book**

1. Advanced Machining Processes (Non-Traditional And Hybrid Machining Processes), Hassan El-Hofy, McGraw Hill.
2. Non-Traditional Manufacturing Processes, G.F.Benedict, Marcel Dekker, New York.
3. Manufacturing Engineering & Technology, Serope Kalpakjian, Pearson.
4. Manufacturing Science, M. I. Khan, PHI.
5. Casting Technology & Casting Alloys, A.K. Chakraborty, PHI

**List of tutorials:** Tutorials based on above syllabus.

**RTM Nagpur University- Mechanical Engineering**  
**6<sup>th</sup> Semester-Elective-II**  
**CNC & Robotics –(BEME605T)**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Credits	Maximum Marks			Exam Duration (Hrs.)
		L	T	P		Continual Assessment	University Examination	Total	
<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	CNC & Robotics (Elective- II)	03	-	--	3	30	70	100	03

Sr. No.	Course Objective The objective of this course is–
1	Understand NC, CNC and DNC manufacturing. Evolution and principle of CNC machine tools and different measurement technologies
2	Generate manual part program for CNC machining.
3	To introduce the functional elements of Robotics
4	Concept of industrial robotics and its various applications.
<b>Course Outcomes</b>	
After successful completion of this course the student will be able to:	
<b>CO1</b>	Understand fundamentals of NC, CNC and DNC.
<b>CO2</b>	Understand basic drives and work holding devices used in CNC
<b>CO3</b>	Understand NC programming.
<b>CO4</b>	Understand history and classification of robots
<b>CO5</b>	Understand Robot end effectors, motion control, programming languages and applications

**Syllabus -CNC & Robotics (Elective II), 6<sup>th</sup> Sem, Mechanical Engineering**

Contents	No of hours
<p><b>Unit I :</b> Concepts of NC, CNC, DNC. Classification of CNC machines, Machine configurations, Types of control, CNC controllers characteristics, Interpolators. Cutting tool materials, carbide inserts classification, qualified; semi qualified and preset tooling, tooling system for Machining center and Turning center, of CNC Machines.</p>	08
<p><b>Unit II:</b> Drives and work holding devices:- Spindle drives – DC shunt motor, 3 phase AC induction motor, feed drives –stepper motor, servo principle, DC and AC servomotors, Axis measuring system – synchro, synchro-resolver, gratings, moiré fringe gratings, encoders, inductosyn, laser interferometer, work holding devices for rotating and fixed work parts, economics of CNC, maintenance of CNC machines</p>	08
<p><b>Unit III:</b> Programming CNC machines, Part print analysis and Process planning, Advanced Programming features ,Canned cycles, Subroutines, Macros, special cycles etc. APT part programming using CAD/CAM, Parametric Programming. Manual part programming for CNC turning, milling and machining center. Computer assisted part programming techniques , Conversational and Graphics based software, Solids based part programming. Freeform surface machining. Simulation and Verification of CNC programs.</p>	09
<p><b>Unit IV:</b> Robot anatomy, robot configuration, motions joint notation work volume, robot drive system, control system and dynamic performance, precision of movement. Robot activation and feedback components. motion analysis and control: Manipulator kinematics, position representation forward transformation, homogeneous transformation, manipulator path control, robot dynamics, configuration of robot controller. End effectors: Grippers-types, operation, mechanism, force analysis, tools as end effectors consideration in gripper selection and design. SENSORS: Desirable features, tactile, proximity and range sensors, uses sensors in robotics. Positions sensors, velocity sensors, actuators sensors, power transmission system.</p>	09
<p><b>Unit V</b>  <b>ROBOT PROGRAMMING:</b> Lead through programming, Robot programming as a path in space, Motion interpolation, WAIT, SINONAL AND DELAY commands, Branching capabilities and Limitations. <b>ROBOT LANGUAGES:</b> Textual robot Languages, Generation, Robot language structures, Elements in function. <b>ROBOT APPLICATION:</b> Material transfer, Machine loading/unloading. Processing operation, Assembly and Inspection, Feature Application. Machine vision: Functions, Sensing and Digitizing-imaging, Devices, Lighting techniques, Analog to digital single conversion, image storage, Image processing and Analysis-image.</p>	09



**References:****Text Books Recommended:**

1. Krar, S., and Gill, A., "CNC Technology and Programming", McGraw Hill publ Co, 1990.
2. Lynch, M., "Computer Numerical Control for Machining", McGraw Hill, 1992.
3. Koren Y, "Computer Control of Manufacturing Systems", McGraw, 1986.
4. Fu K.S., Gonzalez R.C., and Lee C.S.G.," Robotics control, sensing, vision, and intelligence", McGraw-Hill Book Co., 1987.
5. Klafter R.D., Chmielewski T.A. and Negin M.," Robot Engineering An Integrated approach", Prentice Hall of India, New Delhi, 1994.

**Reference Books Recommended:**

1. Gibbs, D., "An Introduction to CNC Machining", Casell, 1987.
2. Seames, W.S., "Computer Numerical Control Concepts and Programming", Delmar Publishers, 1986.

**RTM Nagpur University- Mechanical Engineering**  
**6<sup>th</sup> Sem-(Elective-II)**  
**Design of Heat Exchangers –(BEME605T)**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Cr edi ts	Maximum Marks			Exam Durati on (Hrs.)
		L	T	P		Contin ual Assess ment	Unive rsity Exam inatio n	Total	
<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	<b>Elective-II Design of Heat Exchangers</b>	03	-	-	03	30	70	100	03 Hours

Prerequisites: Engineering Thermodynamics, Fluid Mechanics, Heat Transfer

Sr. No.	Course Objective The objective of this course is–
1	To provide exposure to different kind of heat exchanger, their working and selection for a given application.
2	To analyze the sizing and rating of the heat exchangers for various applications
3	To explain construction and thermal design methodology for Heat Exchangers and use computational tools for designing.
4	To explore different techniques of heat exchanger analysis and evaluate the performance characteristics.
Course Outcomes	
After successful completion of this course the student will be able to:	
CO1	Understand the basic design methodologies for heat exchanger, different techniques of heat exchanger analysis and be aware of common heat exchangers with their constructions and working principles
CO2	Learn how to design common types of heat exchangers; namely shell-and-tube, tube and tube, compact heat exchanger and heat pipes micro heat exchangers and double pipe heat exchangers etc.
CO3	Select various TEMA standards and software tool in the designing of different types of heat exchanger.
CO4	Formulate the mathematical model for heat exchanger
CO5	Apply the various concepts to design Direct contact heat exchangers (cooling towers) & Condensors and evaluate the performance of cooling tower

**SYLLABUS Design of Heat Exchangers-(Elective-II)**

Contents	No of hours
<p><b>Unit I:</b></p> <p><b>Different classification and basic design methodologies for heat exchanger:</b></p> <p>Classification of heat exchanger, selection of heat exchanger, overall heat transfer coefficient, LMTD method for heat exchanger analysis for parallel, counter, multi-pass and cross flow heat exchanger, e-NTU method for heat exchanger analysis, fouling, cleanliness factor, percent over surface, techniques to control fouling, additives, rating and sizing problems, heat exchanger design methodology.</p>	10
<p><b>Unit II:</b></p> <p><b>Design of double pipe heat exchangers:</b></p> <p>Thermal and hydraulic design of inner tube and annulus, hairpin heat exchanger with bare and finned inner tube, total pressure drop.</p> <p><b>Design of compact heat exchangers:</b></p> <p>Plate fin heat exchanger, tube fin heat exchanger, heat transfer and pressure drop.</p>	9
<p><b>Unit III:</b></p> <p><b>Design of Shell &amp; tube heat exchangers:</b></p> <p>Basic components, basic design procedure of heat exchanger, TEMA standard heat-exchanger nomenclature, TEMA code, standards selection criteria for different types of shells and front and rear head ends; geometrical characteristics of TEMA heat exchangers. J-factors, conventional design methods, Kerns method ,Bell-Delaware method.</p>	08
<p><b>Unit IV:</b></p> <p><b>Direct contact heat exchangers (cooling towers) &amp; Condensers:</b></p> <p>Design considerations for Condensers, Evaporators, Cooling Tower etc. Design of surface and evaporative condensers, Cooling tower Packing's, Spray design, Selection of pumps, Fans and Pipes, Testing ,Maintenance, and performance characteristics of cooling tower</p>	08
<p><b>Unit V:</b></p> <p><b>Heat Transfer Enhancement and Performance Evaluation:</b></p> <p>Enhancement of heat transfer, Performance evaluation of Heat Transfer Enhancement technique. Introduction to pinch analysis. Review of mechanical Design, Materials of Construction, corrosion damage, testing and inspection. Use of Software in heat exchanger design, Introduction to Heat pipes and micro Heat Exchanger</p>	09

Sr. No.	List of Tutorials
01	Introduction and classification of Heat Exchangers
02	Basic Design Methods of Heat Exchanger
03	Shell And Tube Heat Exchanger
04	Compact and Plate Heat Exchanger
05	Direct contact heat exchangers (cooling towers) & Condensors:
06	Analysis of heat exchangers

### References:

#### Text Books Recommended:

1. SadikKakac and Hongtan Liu, "Heat Exchangers Selection", Rating and Thermal Design, CRC Press, 2002.
2. Shah,R. K., Dušan P. Sekulić, "Fundamentals of heat exchanger design", John Wiley & Sons, 2003.
3. Advances in thermal design of heat exchangers: a numerical approach: direct-sizing, step-wise rating, and transients, Eric M. Smith, John Wiley & Sons, 1999.
4. Cooling Tower, Nicholas Chermistoff, Ann Arbor Science Pub 1981
5. J.P. Gupta, Fundamentals of heat exchangers and pressure vessel technology, Hemisphere publishing corporation, Springer-Verlag (outside NA), 1986
6. Donald Q. Kern and Alban D. Kraus, "Extended surface hear transfer" Mc Graw Hill Book Co., 1972

#### Reference Books Recommended:

1. Process Heat Transfer, CRC Press, G F Hewuttm G L Shires and T R Bott,1994.
2. Compact Heat Exchangers, Pergamon, J.E. Hesselgreaves, Elsevier science Ltd 2001.
3. Advances in Thermal Design of Heat Exchangers, Eric M Smith, John Wiley & Sons, Ltd., 2005.
4. Heat Exchanger Design, P. O. Fraas, John Wiley & Sons, 1988

#### Data Books Recommended:

1. Heat exchanger design hand book, Kuppan. T., New York : Marcel Dekker, 2000.
2. Handbook for Heat Exchangers and Tube Banks Design, D. Annaratone , Springer Verlag, 2010.
3. Heat Exchanger Design Hand Book, Schunder E.U, Hemisphere Pub.

**RTM Nagpur University- Mechanical Engineering**  
**6<sup>th</sup> Sem-(Elective-II)**  
**Advanced I C Engines –(BEME605T)**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Credits	Maximum Marks			Exam Duration (Hrs.)
		L	T	P		Continual Assessment	University Examination	Total	
		<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	<b>Advance IC Engines [Elective – II]</b>	3		-	-	3	

Sr. No.	Course Objective The objective of this course is–
1	To enable the students understand various working cycles, basic components of IC engine, cooling, lubrication and Fuel supply system of IC engine.
2	To enable the students to familiarize with combustion (normal and abnormal) phenomenon in SI and CI engine.
3	To update the knowledge in Alternate fuel, engines exhaust emission and engine testing.
4	To enable the students to understand recent advancement used in IC engine.
<b>Course Outcomes</b>	
After successful completion of this course the student will be able to:	
<b>CO1</b>	Understand basics of IC Engine, types of IC Engine, working cycle, cooling and lubrication system
<b>CO2</b>	Understand basic fuel, Alternate fuels and fuel supply system in IC engine
<b>CO3</b>	Understand combustion phenomenon in in SI and CI engine.
<b>CO4</b>	Understand the various performance parameters of an engine, testing procedure and its analysis.
<b>CO5</b>	Illustrate emission norms its emission control for engine. Comprehend the different technological advances in engines.

**Syllabus- Advanced I C Engines-(Elective-II)**

Contents	No of hours
<p><b>Unit I :Basics of IC Engine and its operation:</b></p> <p>Introduction, Definition and Function of IC Engine, Various nomenclature of IC Engine, Classification of IC Engine, Engine components and their material, Working of Otto cycle, Diesel cycle and dual cycle on basis of PV Diagram, Theoretical and actual valve timing diagram of 4-Stroke SI and CI Engine, Comparison of SI and CI engines, comparison of two stroke and four stroke Need,requirement and types of Engine cooling lubrication and system.</p>	<b>[ 8 Hrs.]</b>
<p><b>UNIT – II: Fuels and its supply system for SI and CI engine:</b></p> <p>Important qualities of SI and CI engine fuels, Rating of SI &amp; CI engine fuels, Mixture requirement for different loads and speeds, Alternative fuels used for IC engine (Ethanol, Methanol, Hydrogen, LPG, CNG, Bio gas and Bio-diesel, Hybrid vehicle).</p> <p>SI engine Fuel supply system- Types of fuel supply used, working of simple carburetor and its limitations, Gasoline Injection -advantages and disadvantages. Types of Gasoline Injection – TBI, MPFI, GDI, C.I. Engine Fuel supply system-components of Fuel injection system., D.I. systems and CRDI , types of nozzles. (Numerical on carburetor and fuel injection system)</p>	<b>[ 8 Hrs.]</b>
<p><b>UNIT – III: Combustion in S.I. Engine:</b></p> <p>Introduction, Stages of combustion in SI Engine, flame front propagation, factors affecting flame front propagation, Abnormal combustion in SI Engine, Factor responsible for abnormal combustion and its control.</p> <p><i>Combustion in C. I. Engines:</i></p> <p>Charge motion within the cylinder, Air swirl, Methods to generate air swirl, Stages of combustion in C. I. engines, Ignition delay period, factors affecting delay period, Abnormal combustion CI Engine, Factor responsible for abnormal combustion and its control. Importance of supercharging and turbocharging in IC engines.</p>	<b>[ 10 Hrs.]</b>
<p><b>UNIT IV: Engine performance parameter and Testing:</b></p> <p>Definitions of important engine characteristics of engines Brake, Torque &amp; Power, Mechanical efficiency, Mean effective pressure, Specific fuel consumption and efficiency, Volumetric efficiency.</p> <p>Testing - Measurement of friction power, indicated power (indicator diagram), Brake power, various types of absorption dynamometer, Fuel consumption measurement, Air consumption measurement methods, Engine efficiencies. Variables affecting engine performance characteristics. Heat balance sheet.</p>	<b>[ 8 Hrs.]</b>

**UNIT V: Engine emission and Electronic Engine Controls system:****[ 8 Hrs.]**

Constituents of exhaust emission. Factors responsible for formation of NO<sub>x</sub>, HC, CO and particulate emissions, Methods of controlling emission, Exhaust-Gas recirculation (EGR), Evaporation emission control system. After exhaust treatment system - Secondary air injection system, Catalytic converter. Introduction to Euro norms and Bharat Stage norms, Diesel smoke and its control, Comparison of SI and CI emission. Effect of engine emission on environment and human health.

Electronic Control module (ECM), Inputs and output signals of ECM, Various Sensors -Throttle Position, Inlet Air Temperature, Coolant Temperature, Crankshaft Position, Camshaft Position, Mass Air flow ,Manifold absolute pressure , Oxygen sensors their function construction and importance.

Sr. No.	List of Tutorials
01	Introduction, IC engine history and development.
02	Study of cooling and lubrication systems of IC engine.
03	Numerical on fuel supply system of IC engine.
04	Discussion on combustion in SI and CI engine.
05	Numerical on engine testing
06	Discussion on emission, emission norms.

**References:****Text Books Recommended:****1. TEXT BOOKS:**

1. Internal Combustion Engines, M. C. Mathur, R.D. Sharma, Dhanpat Rai & Sons.
2. Internal Combustion Engine, R.K. Rajput, Laxmi Publications.
3. Internal Combustion Engines, V. M. Domkundwar, Dhanpat Rai & Sons.
4. Internal Combustion Engines, V. Ganesan, Tata McGraw Hill.
5. Fundamentals of Internal Combustion Engines, H.N. Gupta, PHI Learning.

**Reference Books Recommended:****REFERENCE BOOKS:**

1. Internal Combustion Engine Fundamentals, John B. Heywood, Tata McGraw Hill.
2. Internal Combustion Engines and Air pollution, Edward F. Obert, Intex Educational.
3. Automobile Engineering Vol.-2, Dr. Kirpal Singh, Standard Publishers.
4. Automobile Mechanics, Crouse & Anglin, Tata McGraw Hill.
5. I.C. Engine Combustion & Emission, Pundir B.P., Narosa publication.

**RTM Nagpur University-Mechanical Engineering**  
**6<sup>th</sup> Semester**  
**Skill Development -(BEME606P)**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Cr edi ts	Maximum Marks			Exam Durati on (Hrs.)
		L	T	P		Contin ual Assess	Unive rsity Exam	Total	
<b>B.Tech . 6<sup>th</sup> Sem Mechanical</b>	<b>Skill Development</b>	-	-	4	02	50	--	50	3

Sr. No.	Course Objective The objective of this course is–
1	Apply engineering knowledge, critical thinking, creativity, and problem solving skills with integrity and inclusivity in professional engineering practice
2	Continue intellectual development through graduate education, professional development courses, self-directed investigation, and/or on-the-job training and experience.
3	Embrace leadership and collaborative roles in their careers

**Course Outcomes**

After successful completion of this course the student will be able to:

- [1] Apply knowledge of mathematics, science, and engineering to mechanical engineering problems.
- [2] An ability to design and conduct experiments, as well as to analyze and interpret data.
- [3] An ability to design systems, components, or processes to meet desired needs.
- [4] An ability to function on multi-disciplinary teams.
- [5] An ability to identify, formulate, and solve engineering problems.
- [6] An understanding of professional and ethical responsibility.
- [7] An ability to communicate effectively with written, oral, and visual means.
- [8] The broad education necessary to understand the impact of engineering solutions in a global and societal context.
- [9] A recognition of the need for and an ability to engage in life-long learning.
- [10] A knowledge of contemporary issues.
- [11] An ability to use modern engineering techniques, skills, and computing tools necessary for engineering practice.
- [12] An ability to work professionally in either thermal or mechanical systems areas.



## Syllabus-6<sup>th</sup> Semester, Mechanical , Skill Development

### Technical Skills

#### 1. Use of Lab Equipment

- Perform testing.
- Equipment familiarization
- Learn to use the equipment and what type of data can be obtained from it.
- To get this experience from internships, lab courses, and working in a professor's research lab.

#### 2. Statistics and Data Analysis

- Use of Minitab

#### 3. Computer Software Skills

- SOLIDWORKS
- Excel

#### 4. Part, Process, and Product Design

- Understanding the New Product Development
- Manufacturing,
- Product design,
- Quality

#### 5. Test Method Development

#### 6. Technical Writing

- Technical reports
- Test methods
- Lab notebooks
- Work instructions
- Emails

#### 7. Create and Read Technical Drawings

- Computer-aided design (CAD)

#### 8. Problem-solving Skills

- The challenges can range from technical issues to people management.
- Students need to identify, assess, take action, and resolve obstacles.

#### 9. Mechanical Aptitude

#### 10. Knowledge of a Specific Topic

## Soft Skills

1. Leadership Skills
2. Time Management
3. Effective Communication
4. Attention to Detail
5. Resourcefulness (How to take help of)
  - a. Clubs relating to your major
  - b. Colleagues and upperclassmen
  - c. Professors and teaching assistants
  - d. On-campus resources, such as tutoring centers
  - e. Blogs and websites
6. Decision-making Skills
7. Negotiating Skills
8. Public Speaking Skills
9. Perseverance
10. Attitude and Motivation:
11. Ability to Work Independently and With a Team
12. Ability to Give and Receive Feedback
13. Adaptability Skills

**RTM Nagpur University-Mechanical Engineering**  
**6<sup>th</sup> Semester**  
**Summer Internship -(BEME607P)**

Semester	Course Title (Subject)	Hours / Week			Credits	Maximum Marks			Exam Duration (Hrs.)
		L	T	P		Continual Assessment	University Examination	Total	
<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	<b>Summer Internship</b>	-	-	--	--	--	--	--	-

Sr. No.	Course Objective The objective of this course is–
<b>1</b>	An internship is an official program offered by organizations to help train and provide work experience to students and recent graduates. Internships play a crucial role in shaping one's career. It not only helps undergraduates and graduates gain real exposure to working environments but also helps them develop the necessary skills required to stand out in a saturated job market.
<b>2</b>	<ul style="list-style-type: none"> <li>a) Experience a professional working environment</li> <li>b) Receive Credits for College</li> <li>c) Interns are potential candidates for a new hire</li> <li>d) Build your resume with hard and soft skills</li> <li>e) Learn time management</li> <li>f) Make industry contacts</li> <li>g) Build and practice new skills</li> </ul>

**Course Outcomes**

1. Internships provide exposure to the real world
2. Internships give a platform to establish critical networking connections
3. Internships allow to learn more about yourself
4. Internships equip with more than just technical skills
5. Internships allow to gain a competitive edge

## 6<sup>th</sup> Sem, Mechanical , Summer Internship

Students are expected to

### 1. Assist and contribute to the team

Here are some day-to-day intern roles and their responsibilities:

- Performing clerical duties:
  - Creating PowerPoint presentations,
  - Drafting reports,
  - Designing creative,
  - Researching trends
2. **Managing social media and emails:** Students may be asked to handle the company's social media accounts, write emails to customers, talk to clients on the phone, and similar duties. It may include designing social media posts, scheduling them and creating a general strategy for your posts.

Event handling: Interns may be asked to oversee the scheduling of important events. Also they may be asked to help get everything prepared for an important

Research: Interns fresh from a university education have a great deal of up-to-date knowledge. Organizations may put this knowledge to good use by placing you in a research role. Students may be asked to look into a new project and give your recommendations on how best to execute it.

### 3. Learn and gain experience

Picking up hard skills: Hard skills are the technical skills needed to carry out intern responsibilities, and eventually job duties, successfully.

- Soft skills: Ability to relate to people and build mutually-beneficial relationships.
- Emotional intelligence,
- Motivation, people-skills,
- Listening, Communication.

### 4. Job shadow

As the name suggests, the practice involves “shadowing” someone as they perform their daily duties, observing their activities, and learning what the role entails via indirect experience.

### 5. Take on an increasing amount of responsibility

### 6. Network

While networking isn't an official requirement as such, it might as well be. Networking involves building relationships with bosses, colleagues, and customers and clients.

### 7. Make a career call

**RTM Nagpur University- Mechanical Engineering**  
**6<sup>th</sup> Semester (Mandatory Course)**  
**Environmental Studies –(BEME608T)**  
**Syllabus (Theory)**

Semester	Course Title (Subject)	Hours / Week			Audit	GRADES			Exam Duration (Hrs.)
		L	T	P		Continual Assessment	University Examination	Total	
<b>B.Tech 6<sup>th</sup> Sem Mechanical</b>	<b>Environmental Studies</b>	00	-	02	00	Grades O,A,B,C	Grades O,A,B,C	--	--

Sr. No.	Course Objective The objective of this course is–
<b>1</b>	This course provides an integrated and interdisciplinary approach to the study of environment and solutions to environmental problems. This course will spread awareness among the students about environmental issues and shall alert them to find solutions for sustainable development.

**GUIDELINES FOR EVALUATION OF ENVIRONMENTAL STUDIES SUBJECT**  
**(As per Ordinance No. 2 of 2012)**

In view of the above entire course the students in terms of batches of 20 students each may be assigned a project work encompassing People's Bio-diversity Register (PBR) of any Gram Panchayat as per the format of Bio-diversity Authority of India under the guidance of a teacher. The PBR should be evaluated for 100 marks.

The result shall be declared in grades as follows:

Grade O: above 75 Marks; Grade A: 61–75 Marks; Grade B: 51-60 Marks; Grade C: 40-50 Marks

<b>Syllabus Environmental Studies, 6<sup>th</sup> Semester, Mechanical Engineering</b>	
Contents	No of hours
<b>Unit I :</b> Definition, scope and importance; Need for public awareness -Institutions in environment,people in environment.	04
<b>Unit II:</b> Renewable and non-renewable and associated problems; Role of an individual in conservation of natural resources; equitable use of resources for sustainable lifestyles.	04
<b>Unit III:</b> Concept of an ecosystem - understanding ecosystems, ecosystem degradation, resource utilization, Structure and functions of an ecosystem- producers, consumers) and decomposers. Energy flow in the ecosystem - water, carbon, oxygen, nitrogen; and energy cycles, integration of cycles in nature.  Ecological succession; Food chains, food webs and ecological pyramids; Ecosystem types - characteristic features, structure:, and functions of forest, grassland, desert and aquatic	04
<b>Unit IV:</b> Introduction - biodiversity; at genetic, species and ecosystem levels Bio-geographic classification of India  Value of biodiversity - Consumptive use value, productive use .value, social, ethical, moral,aesthetic and optional value of biodiversity .India as a mega-diversity nation; hotspots of biodiversity  Threats to bio-diversity - habitat loss, poaching of wildlife, man-wild life conflicts. Common endangered and endemic plant and animal species of India. Insitu and Exsitu conservation of biodiversity	04
<b>Unit V</b> Definition; Causes, effects and control measures of air, water, soil, marine, noise and thermal pollutions and nuclear hazards.  Solid waste management - Causes, effects and control measures of urban and industrial waste. Role of individual and institutions in prevention of pollution.  Disaster management Floods, Earth quacks, Cyclone and land slides	04

**References:**

**Text Books Recommended:**

1. A Text Book of Environmental Studies for Undergraduate Courses, Erach Bharucha, University Press (India) Pvt. Ltd., Hyderabadintelligence”, McGraw-Hill Book Co., 1987.